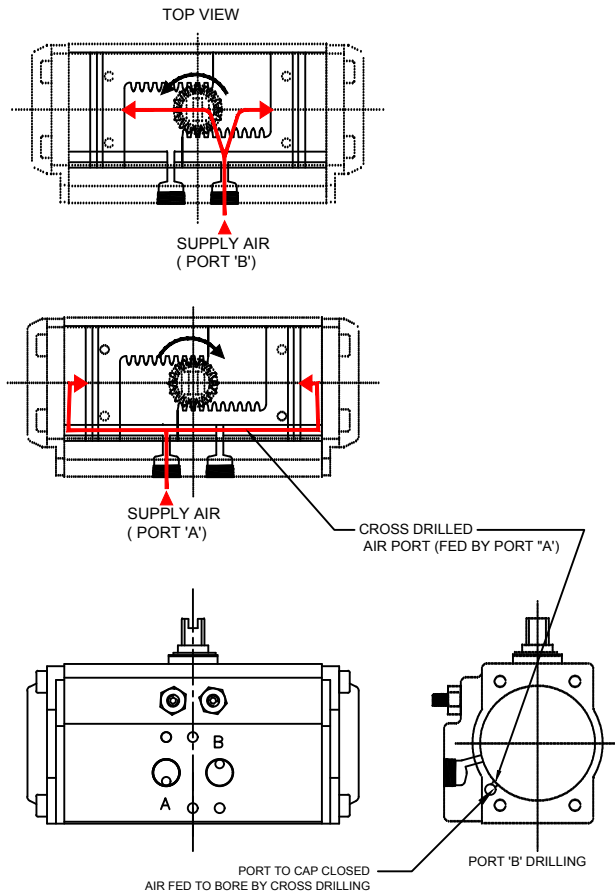
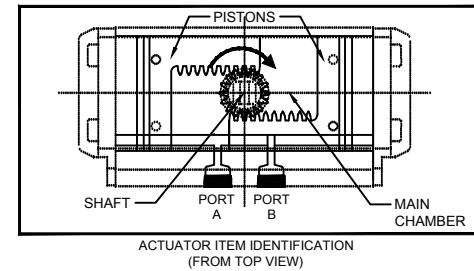


PORT CONFIGURATION



NOTES:

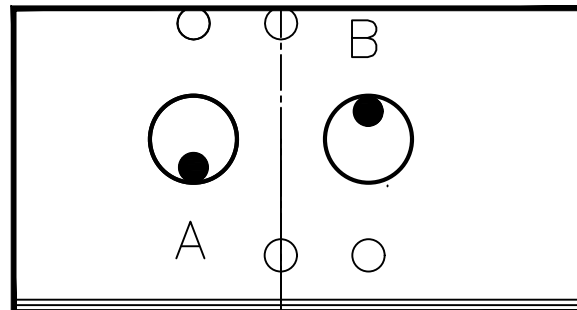
- PORT 'A' IS DRILLED DOWNWARDS TO INTERSECT WITH HORIZONTAL CROSS DRILLING ALLOWING AIR TO FILL THE OUTSIDE OF THE PISTONS. SHAFT ROTATION IS CLOCKWISE FROM TOP PERSPECTIVE.
- PORT 'B' IS DRILLED THROUGH BODY AT AN UPWARD ANGLE INTO MAIN CHAMBER, ALLOWING AIR TO FILL AREA BETWEEN PISTONS, MOVING THEM OUTWARDS. SHAFT ROTATION IS COUNTER-CLOCKWISE FROM TOP PERSPECTIVE.



APPEARANCE NOTES:

- GREY BODY
- BLACK ENDCAP WITH RED UCI LOGO

NEW LAYOUT DRILLING DETAIL



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DRAWING NAME:

UCI ACTUATORS PORT DRILLING CONFIGURATION

MATERIAL:

A

DRAWING NUMBER:

UCI-ACTUATOR-PORT-DRILLING

REV.

2

SCALE: N.T.S.

NAME: MCH

DATE: 8-29-17